

ADVANCED DIPLOMA



Sl. No. **4063**
 Date..... **29/06/2022**

Little Flower Engineering Institute



► EMPLOYMENT A REALITY!

bsi ISO 9001 : 2015 Certified
 BRITISH STANDARDS INSTITUTION

N.H-544, Cochin University P.O., South Kalamassery,
 Kochi-682 022, Kerala, Tel: +91 484 2541206

This certificate is awarded to **Mr ASHWIN JOSEPH P J**
 S/o **Mr JOY P D**successfully completed and passed the Advanced Welding course

in **Industrial Welder** as per **AWS/ASME Specification** conducted by this Institute , during the period from
18/01/2020 to **18/08/2021**. The grade obtained in the examination is **.....B.....** with the marks given below.

ACADEMIC MARKS

Subject	Maximum Marks	Marks Obtained In figures	Marks Obtained In words
Welding Theory	100	54	FIFTY FOUR
Welding Practical (GTAW)	150	110	ONE HUNDRED AND TEN
Welding Practical (SMAW)	150	120	ONE HUNDRED AND TWENTY
Welding Practical (MIG/MAG)	150	120	ONE HUNDRED AND TWENTY
Engineering Drawing	50	24	TWENTY FOUR
Workshop Calculation	50	26	TWENTY SIX
Safety Practices of Welding	100	84	EIGHTY FOUR
Employability Skills	50	42	FORTY TWO
Sessional Marks	100	85	EIGHTY FIVE
Total	900	665	SIX HUNDRED AND SIXTY FIVE ONLY



Signature: **DAVIS POULOSE**
 Cert No: **03011134**
FACULTY HEAD

Signature: **PRINCIPAL**

Authenticity of this certificate can be verified at
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 CIN = 28314-11238-47897



Grades: 'A+' 90% and above
 'A' 80% to 89%, 'B' 70% to 79%, 'C' 60% to 69%, Fail below 60%

WELDING

Trade Test Certificate

SI.No 4064

Date 29/06/2022



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Name of Welder

ASHWIN JOSEPH P J

Passport No.

V 1003015

Welding Process

GTAW+SMAW

Position

6G

Material Size (Dia/Thickness)

6" dia Sch 80 A106 Gr.B

FILLER METAL

Filler Metal Specification

SFA 5.18, A 5.1

Filler Metal Classification (Type/Size)

ER70S-6 (2.4mm), E7018 (2.5mm, 3.2mm)

Backing (if used)

Without Metal

Current/Polarity

DCEN, DCEP

Gas For GTAW/GMAW

Argon (99.99%)

GMAW

3G

12mm thick plate sa 516 Gr.6l

SFA 5.18

ER70S-6 (1.2mm)

Without Metal

DC/EP

Co2 99.98%

METHOD OF INSPECTION

Visual Test : Appearance good

MPT or DPT : Accepted

MECHANICAL TEST RESULT

Bend Test : N/A

Fracture Test : N/A

RADIOGRAPHIC TEST RESULT

Film ID : N/A

Result : N/A

Remarks : N/A

The welds were prepared, welded and tested in accordance with the requirements of the relevant AWS/ASME specification.



Signature of Faculty Head
D. DAVIS POULOSE
FACULTY HEAD
Cert. No: 03011134

Signature of Principal
PRINCIPAL

Authenticity of this certificate
can be verified at
IsOriginalCertificate.Com
CIN = 30514-11238-48010



Grades: 'A+' 90% and above
'A' 80% to 89%, 'B' 70% to 79%, 'C' 60% to 69%, Fail below 60%